

OFFICE OF TECHNOLOGY POLICY

APPENDIX A: FOREIGN R&D FACILITIES IN THE UNITED STATES, BY INDUSTRY

<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
Computers & Peripherals		
Asahi Optical	Pentax Technology, Broomfield, CO	Scanners, laser printers (1985)
Canon	Canon Information System, Palo Alto, CA	Research in computers (1990)
Canon	Canon Research Center, Palo Alto, CA	Personal imaging computer systems (1990)
Casio Computer	San Jose, CA	Personal digital assistants (1994)
Epson	Epson Research Center, Advanced System Development, Santa Clara, CA	Personal computers, RISC based (1988)
Epson	Imaging Systems Group, Sunnyvale, CA	Printers, imaging products (1987)
Fujitsu	Intellistor Inc., Longmont, CO	Disk storage devices (1987)
Hitachi	Waltham, MA	Workstation and Unix development (1989)
Hitachi-Koki/ Nissea-Sanyo	Dataproducts, Woodland Hills, CA	Computer printers, printer ink
Kobe Steel	Applied Electronics Center, Stanford Research Park, Palo Alto, CA	Thin-film data recording media and substrate materials for hard disks (1990)
Konica	Konica Technology, Sunnyvale, CA	Data storage, printers, software (1987)
Matsushita	Panasonic Technology, Palo Alto, CA	Computer document processing systems
Mitsubishi	Horizon Research, Waltham, MA	Data processing (1985)
Mitsubishi	Mitsub. Elec. Res. Lab., Cambridge, MA	Super-parallel computers (1991)
Nakamichi	Mountain View, CA	Disk drives (1987)
NEC	NEC Technologies Systems Lab, Boxborough, MA	Workstations, laptops
Oki Electric	Advanced Technology Center, San Jose, CA	Laser printers, fax (1990)
Rohm	Rohm Research Corp., Boulder, CO	Printer heads (1990)
Sony	Display Systems Engineering, San Diego, CA	Next generation display systems, controllers
Sony	Data Storage Laboratory, Boulder, CO	Disk drive controller, storage sub-systems (1989)
Sony	Sony Microsystems, San Jose, CA	Workstations
Toshiba	Toshiba Am. Info. Systems, San Jose, CA	Laptop, personal computers

Northern Telecom (CAN)	Formerly Computer Consoles, Rochester, NY	Computer systems for offices & communications

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<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
AEG (GER)	Modular Computer Sys., Fort Lauderdale, FL	Computers, computer systems and services
Siemens (GER)	Nixdorf Computer Engineering Corp. Burlington, MA	Computers, networking, data storage, imaging
Siemens (GER)	Siemens Nixdorf R&D, Cambridge, MA	Computer hardware, software
Siemens (GER)	International Computer Science Institute Berkeley, CA	Computers (1990)
Daewoo (KO)	Santa Clara, CA	Computer research (1988)
Hyundai Electronics (KO)	Maxtor, San Jose, CA Maxtor, Longmont, CO	Computer disk and tape drives (1995) Computer hard disk drives, personal computers (1995)
Samho (KO)	California	Computer research (1989)
Samsung (KO)	U.S. PC R&D Center, San Jose, CA	Next generation PCs (1990)
Samsung (KO)	Boston, MA	Computer research center (1988)
Samsung (KO)	AST Research, Irvine, CA	Personal computers, peripherals (1995)
Olivetti (IT)	Blacksburg, VA	Personal computers, ATM
Memorex Telex (NE)	Tulsa, OK	Computer peripheral equipment
OCE (NE)	Sunnyvale, CA	Computer graphics plotter output printers
Philips (NE)	Philips Laboratories, Briarcliff, NY	Computers (AI, multiprocessors), integrated circuits, HDTV, electronic materials
Acer (Taiwan)	San Jose, CA	PCs, microcomputer terminals.

Computer Software

ASCII	Media Technology Research Institute San Francisco, CA	Software and media (1990)
Canon	Canon Information System Orange County, CA	Software (1990)
Epson	Advanced System Development, Epson Research Center, Santa Clara, CA	Advanced software development (1987)
Fujitsu	Fujitsu Systems, San Diego, CA	Software for POS, hand-held computers, routing systems
Fujitsu	Information Systems, San Jose, CA	Engineering related software
Fujitsu	Open Systems Solutions, Emeryville, CA	Unix software (1991)
Hitachi	Hitachi Microsystems, San Jose, CA	Software engineering, design and engineering support
Hitachi	Hitachi Software Engineering San Francisco, CA	Software (1991)
Hitachi	Hitachi Digital Graphics, Sunnyvale, CA	CAD graphics, digitizers
Justsystem	San Jose, CA	Personal computer software (1995)
Konami	Buffalo Grove, IL	Software for video games (1995)

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Matsushita	Information Technology Laboratory Princeton, NJ	Computer graphics, document processing, software (1991)
Matsushita	Ind. Equip. Research Lab, Wood Dale, IL	Software for POS (1987)
NEC	NEC Research Institute, Princeton, NJ	AI, parallel computing, machine learning (1990)
NEC	NEC Open Systems Lab, Princeton, NJ	Software development (1991)
NEC	San Jose, CA	Networking management software
Omron	Information Technology Center, San Jose, CA	Personal computer software (1995)
Ricoh	Ricoh Software Research, Santa Clara, CA	Software (1988)
Seiko Instruments	San Jose, CA	Computer graphics
Sharp	Camas, WA	Multimedia R&D (1995)
Sony	Sony Microsystems, San Jose, CA	Unix system software (1990)
Sony	Advanced Computer Architecture Lab, Monterey, CA	New OS system for using MO as primary storage (1992)
Sony	Semiconductor & Systems Lab, San Jose, CA	Future CAD investigating technologies
Sumitomo	Sumitomo Electric, Santa Clara, CA	Software development (1991)
Toppan Printing	Los Angeles, CA	Software, image processing (1995)
Zuken	Santa Clara, CA	Computer aided design (1991)
Zuken	San Jose, CA	Computer aided design (1993)

Northern Telecom (CAN)	BNR, Research Triangle Park, NC	PBX, central office switching software
Schlumberger (FR)	Austin Systems Center, Austin, TX	Software and systems engineering
Schlumberger (FR)	CAD-CAM, Ann Arbor, MI	Computer aided design and software
Schlumberger (FR)	ATE Division, San Jose, CA	Microelectronics, computer science and systems
Siemens (GER)	Siemens Corporate Research, Princeton, NJ	CAD, AI, speech recognition
Siemens (GER)	Hell Graphics Systems, Port Washington, NY	Graphics
Siemens (GER)	Siemens Stromberg-Carlson, Boca Raton, FL	Software packages for PBX, central office switching
Software AG (GER)	Reston, VA	Data base management systems, software
Philips (NE)	Laboratory Division, Briarcliff, NY	Artificial intelligence
Samsung (KO)	Samsung Software, Andover, MA	Customized software development
GEC-Marconi (UK)	W.W. Gaertner Research, Norwalk, CT	Real time graphics, systems design
Logical PLC (UK)	Logica, Waltham, MA	Software for banking, insurance, telecomm.
Racal (UK)	Racal-Guardata, Herndon, VA	Computer security, encryption
Racal (UK)	Racal InterLan, Boxborough, MA	High speed ethernet, wireless
Racal (UK)	Racal-Redac, Mahwah, NJ	Electronic design automation, system simulation
Severn Trent (UK)	Stoner Associates, Houston, TX	Software, pipeline applications

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<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
Semiconductors		
Epson	ESMOS R&D Center, San Jose, CA	Semiconductors
Fujitsu	Fujitsu Microelectronics, San Jose, CA	Memories, logic and analog, ASIC, SPARC
Fujitsu	Fujitsu Microelectronics, Santa Clara, CA	Microwave (MIC) and lightwave integrated circuits (MMIC)
Hitachi	Brisbane, CA	Semiconductors (1989)
Hitachi	Farmington Hills, MI	Semiconductors for autos (1989)
Kawasaki Steel	Silicon Valley, CA	Semiconductors (1993)
Kobe Steel	Electronic Materials Center, Research Triangle Park, NC	GAAS and diamond thin-film materials for semiconductors (1989)
Matsushita	San Jose, CA	Semiconductors and software (1991)
Mitsubishi	Durham, NC	Semiconductors (1984)
NEC	NEC Electronics, Natick, MA	Semiconductors (ASICs) (1987)
NEC	Systems Application Engineering Mountain View, CA	VLSI, chip sets for multimedia (1986)
Oki Electric	Oki Semiconductor, Sunnyvale, CA	Semiconductors (1989)
Ricoh	Ricoh Calif. Res. Center, Menlo Park, CA	ASICs, CMOS (1989)
Rohm	Rohm Research Corp., San Jose, CA	Semiconductors (1990)
Sharp	Camas, WA	Semiconductors (1988)
Sony	Microelectronics Design Center, San Jose, CA	Next generation SRAM, ASICS, flash EPROM
TDK	Silicon Systems, Tustin, CA	Custom monolithic ICs using metal oxide silicon
Toko	Signal Processing Technologies Colorado Springs, CO	Semiconductor design center (1992)
Toshiba	Toshiba Elec. Components, Sunnyvale, CA	Semiconductors (1984)

AEG (GER)	Siliconix, Santa Clara, CA	Semiconductor manufacturing
Siemens (GER)	Integrated Circuits Division, Cupertino, CA	High speed, sub-micron gallium arsenide and silicon components
Siemens (GER)	Siemens Components, Iselin, NJ	Power MOS-FET wafers; optical sensors, IC's for industrial use (MPUs, microcontrollers), memories
Goldstar (KO)	Goldstar Electronics, San Jose, CA	Semiconductors and DRAMs, multimedia (1983)
Goldstar (KO)	United Micro Tech, Wayne, NJ	Semiconductors (1984)
Goldstar (KO)	GSEA, San Diego, CA	Semiconductor technology surveys

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Hyundai Electronics (KO)	NCR-Microelectronics Products Fort Collins, CO NCR-Microelectronics Colorado Springs, CO	ASIC devices, communications ICs, VLSI fabrication (1994) SCSI controllers, CRT & graphics controllers (1994)
Hyundai	SEMR Research Institute, San Jose, CA	Semiconductor research
Samsung (KO)	Samsung Semiconductor, San Jose, CA	Semiconductor (256K DRAM) design, multimedia (1983)
Samsung (KO)	Harris Semiconductor, Somerville, NJ	Semiconductors, microprocessors (1995)
Samsung (KO)	Harris Semiconductor Products Melbourne, FL	Integrated circuits, CMOS, PROMs, (1995)
Young-Chang Akki (KO)	Young-Chang Boston Research Institute, MA	Synthetic sound, multimedia chips (1990)
Philips (NE)	Philips Laboratories, Briarcliff, NY	Integrated circuits
Philips (NE)	Philips Components, Slatersville, RI	Discrete semiconductors

Telecommunications

Applied Telesis	Seattle, WA	Data communications equipment (1989)
Fujitsu	Fujitsu Network Systems, Raleigh, NC	Central office switching equipment (1987)
Fujitsu	Business Comm. Systems, Anaheim, CA	PBX equipment
Fujitsu	Telecommunications Research Center Richardson, TX	Telecommunications equipment
Fujitsu	Fujitsu Imaging Systems, Danbury, CT	Fax machines
Hitachi	Hitachi Telecom, Norcross, GA	PBX, faxes (1987)
Matsushita	Applied Research Lab., Burlington, NJ	Video broadcasting (1981)
Matsushita	Communications Systems Lab, Secaucus, NJ	Digital cable TV systems
Matsushita	Research Triangle Park, NC	Satellite communications (1991)
NEC	Advanced Switching Lab, Irving, TX	Central office switches (1989)
Oki Electric	Oki Telecomm, Suwanee, GA	Telecommunications (1989)
Ricoh	San Jose, CA	Facsimile equipment (1979)
Sony	Telecommunications Research Lab, Montvale, NJ	Digital cellular technology & PCS
Toshiba	Toshiba Am. Info. Sytems, Irvine, CA	PBX, cellular systems, fax (1985)

Northern Telecom (CAN)	BNR, Research Triangle Park, NC	Telecommunications network products; PBX systems, integrated data and voice products
Northern Telecom	BNR, Mountain View, CA	Telecommunications network products; PBX systems, integrated data and voice products
Northern Telecom	Richardson, TX	Telecommunications network products; PBX systems, integrated data and voice products
Alcatel (FR)	Network Systems, Richardson, TX	Lightwave transmission equipment
Alcatel (FR)	Network Systems, Raleigh, NC	Digital loop carriers

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Siemens (GER)	Siemens Stromberg-Carlson, Boca Raton, FL	Central office switching equipment
Siemens (GER)	Dabit, Hauppauge, NY	Packet switched data network equipment and software. High-speed fiber optic links
Siemens (GER)	Rolm, Santa Clara, CA	PBX, voice mail, digital phones.
Siemens (GER)	Rolm, Boca Raton, FL	Private telecommunications network
Goldstar (KO)	Goldstar Phoenix Lab, Phoenix, AZ	Advanced wireless telecom. equipment (1990)
Ericsson (SWE)	Richardson, TX	Central office switching equipment
Ericsson (SWE)	Ericsson GE Mobile Comm., Research Triangle Park, NC	Digital cellular communications
ASCON/MIT (SWISS)	Ascon Timeplex, Woodcliff Lake, NJ	Data communications, multiplexing
Cray (UK)	Annapolis Junction, MD	Data communications
Racal (UK)	Racal-Datcom, Sunrise, FL	Electronic data communications
Optoelectronics		
Fujitsu	Microwave & Optoelectronics Division Santa Clara, CA	Microwave & lightwave semiconductors
Hoya Corp.	San Jose, CA	Optoelectronics (1989)
Hoya Corp.	Hoya Electronics, San Jose, CA	Optoelectronics (1986)
Hoya Corp.	Hoya Optics, Fremont, CA	Optical and laser glass (1973)
Hoya Corp.	Continuum, Santa Clara, CA	Pulse laser beams (1991)
NTT	Photonic Integration Research Columbus, OH	Optoelectronics (1987)
Olympus	Torrance, CA	Optical and electronic products
Sumitomo	Research Triangle Park, NC	Fiber optics
Sumitomo Heavy Industries	Lumonics, Livonia, MI Lasergyne, Eden Prairie, MN Vista Mercado, CA	Lasers for materials processing Motion & delivery systems for lasers Laser systems for prod. identification

Siemens (GER)	Optoelectronics Division, Cupertino, CA	Optocouplers, infrared emitters
Siemens (GER)	Siecor, Hickory, NC	Fiber optic cable
Siemens (GER)	Crystal Technology, Palo Alto, CA	Lithium niobate optical crystals
ELOP (Israel)	Optronic Devices, Hauppauge, NY	Laser systems, night vision systems
Avimo (Singapore)	Wheeling, IL	Night vision optics
Pharos AB (SWE)	Spectro Physics Lasers, Mountain View, CA	Lasers: gas, helium ion, ring dye, ion
Taiwan Lite-on	Lite-on Corp., Milpitas, CA	Optoelectronics for communications

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Fairey (UK)	Lasermike, Dayton, OH	Electro-optical and laser gauges
Morgan Crucible (UK)	Laser Diode, New Brunswick, NJ	Semiconductor lasers, laser systems
Television		
Hitachi	Hitachi America, Princeton, NJ	HDTV (1991)
Matsushita	Advanced TV-Video Lab, Burlington, NJ	HDTV (1990)
Mitsubishi Electric	Consumer Electronics Engineering Center Orange County, CA	Audio-visual equipment, TV (1995)
Sony	Advanced Video Technology Center (AVIC) San Jose, CA	Video post-production systems (1989)
Sony	Television of America Engineering, San Diego, CA	Elec. parts engineering, local mechanical engineering power and electrical design capabilities
Sony	Advanced Television Research Lab. Montvale, NJ	Digital image compression for HDTV
Sony	Design Center, New Stanton, PA	TV design center (1992)
Toshiba	Toshiba Am. Cons. Electronics, Wayne, NJ	HDTV receivers (1990)

Thomson (FR)	Indianapolis, IN	TV receivers; integrated circuit design; CAD/CAM, VCR & Camcorder; Electronic materials
Thomson (FR)	Comark Communications, Southwick, MA	Broadcasting equipment, HDTV
LG Electronics (KO)	North American Lab, Chicago, IL	HDTV (1991)
LG Electronics (KO)	Zenith Electronics, Glenview, IL	Color TV, HDTV, picture tubes
Samsung (KO)	Advanced Media Lab, Lawrence, NJ	HDTV (1988)
Philips (NE)	Philips Laboratories, Briarcliff, NY	HDTV
Philips (NE)	Consumer Electronics, Knoxville, TN	Design and development of household video receivers
Pesa (Spain)	Manchester, NH	Broadcasting equipment and antennas
Medical Electronics		
Toshiba	Toshiba Am Medical (MRI), San Francisco, CA	CAT Scanners, medical electronic equip. (1989)

Bayer (GER)	Miles, Orangeburg, NY	Medical diagnostic imaging and scanning
Bayer (GER)	Miles, Tarrytown, NY	Automated diagnostic instruments
Bayer (GER)	Miles, Kankakee, IL	Isolation of blood proteins
Siemens (GER)	Siemens Medical Laboratories, Concord, CA	Medical electronics (1989)
Siemens (GER)	Siemens Ultrasound, San Ramon, CA	Magnetic resonance imaging, scanners (1989)

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Siemens (GER)	Siemens Medical Systems, Iselin, NJ	Medical equipment development
Siemens (GER)	Siemens Gammasonics, Hoffman Estates, IL	Nuclear medical imaging, x-ray imaging
Philips (NE)	Philips Ultrasound, Santa Ana, CA	Diagnostic ultrasound
Gambro (SWE)	Cobe Laboratories, Lakewood, CO	Medical equipment
Ciba-Geigy (SW)	CIBA Corning, Oberlin, OH	Spectral scanning, chromatography
Nestle (SW)	Alcon Laboratories, Fort Worth, TX	Ophthalmology
Nestle (SW)	Alcon Surgical, Irvine, CA	Surgical instruments
Sulzer Bros. (SW)	Intermedics, Angleton, TX	Implanting medical prods., pacemakers

Other Electronics

Advantest	American R&D Center, Buffalo Grove, IL	Semiconductor testers, electronic instruments
Advantest	Santa Clara, CA	Semiconductor tester hardware and software (1994)
Asahi Overseas	Phone-mate, Torrance, CA	Automatic telephone answering machines
Fuji Xerox	Palo Alto, CA	Communications networks for workstations (1992)
Hoya	Probe Technology, Santa Clara, CA	Probe cards
Iwasaki Electric	Energy Sciences, Wilmington, MA	Electron processing, electron beams
Kyocera	AVX Corp., Myrtle Beach, SC	Electronic capacitors, ceramics, thin films
Kyocera	San Diego, CA	Ceramics, semiconductor packages
Matsushita	Speech Technology Lab, Santa Barbara, CA	Speech recognition, information processing (1981)
Matsushita	Avionics Development Corp., Irvine, CA	In-flight audio, video systems for passengers (1990)
Matsushita	KMERL-Panasonic Research Triangle Park, NC	Satellite communications (1991)
Mitsubishi Kasei	Verbatim, Charlotte, NC	Floppy disks, magnetic tapes for memory storage
Mitsubishi Materials	Siltec Corp., Menlo Park, CA Siltec Silicon, Salem, OR	Semiconductor wafers Silicon materials tech. and manufacturing
Murata	State College, PA	Electronics--ferroelectrics, dielectric measurement
Nikko Kyoda	Gould, Eastlake, OH	Electrolytic foil and electronic components
Nikon	Nikon Precision, Belmont, CA	Optical wafer, flat panel display steppers (1990)
Nippon Columbia	Georgia Institute of Tech., Atlanta, GA	Multimedia R&D (1992)
Oyo	Geophysical Survey Systems, N. Salem, NH	Fast pulse radar for geological strata profiling
Oyo	Klein Associates, Salem, NH	High resolution search & survey side scan sonar
Sharp	Hycom, Inc., Irvine, CA	Flat panel displays (1989)
SOC Corp.	San-O-Industrial, Holbrook, NY	Fuses for the telecommunications industry

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Sony	Factory Automation Division Orangeburg, NY	Image processing, intelligent CAD/CAM/CAE, precision control devices, thin film and vacuum technology.
Sony	Intelligent Systems Research Lab San Jose, CA	Auto focusing systems via fuzzy logic
Sony	Sony Transcom, Irvine, CA	In-flight audio, video systems.
Sony	Recording Media Lab, Boulder, CO	Local technical expertise for recording media, customer support, technology infusion in Japan (1990)
Sony	Magnetic Products of America E&D Dothan, AL	Strategic materials, surface treatment agents for ME tape.
Sony	AP6 Sony Professional Products Company Boca Raton, FL	Professional audio console and tape equipment
Sony	Materials Research Corp., Orangeburg, NY	Semiconductors materials and equipment
TDK	TDK Components Engineering Lab Torrance, CA	Applied consumer/industrial electronics research
Ulvac	Fremont, CA	Semiconductor equipment applications lab (1990)

Canadian Marconi	Cincinnati Electronics, Cincinnati, OH	Military electronic systems
Group Schneider (FR)	EPE Technologies, Costa Mesa, CA	Computer power protection, electrical distribution
Schlumberger (FR)	EMR Photoelectric, Princeton, NJ	Photomultiplier tubes, gamma ray detectors
BASF (GER)	Bedford, MA	Recording media
Siemens (GER)	Solar Industries, Camarillo, CA	Photovoltaic devices and systems
Olivetti (IT)	Blacksburg, VA	Teller terminals, PCs, bank ATMs
TAE IL Media (KO)	National Micronetics, Kingston, NY	Solid state ferrite technology, recording heads
Contraves (SW)	Pittsburgh, PA	Range tracking, inertial guidance systems
BTR (UK)	Bohemia, NY	Aerospace avionics
Ferranti (UK)	Chicago, IL	Electron beam, lasers
Ferranti (UK)	Lancaster, PA	High frequency communications
GE Ltd. (UK)	A.B. Dick, Chicago, IL	Copiers, lithographic offset, micrographics
GE Ltd. (UK)	Itech Graphics, Waltham, MA	Photocopying, microfilm equipment
GEC PLC (UK)	Lear Astronics, Santa Monica, CA	Automatic flight controls, avionics
Lucas Ind. (UK)	Lucas Aerospace, Hopkinton, MA	Microwave components
Racal (UK)	Racal Communications, Rockville, MD	Military radio communications
Racal (UK)	Racal-Redac, Mahwah, NJ	Electronics design automation
Smiths Inds. (UK)	Grand Rapids, MI	Avionics, missile guidance, military electronics

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Drugs and Biotechnology		
Ajinomoto	Raleigh, NC	Biotechnology
Chugai Pharmaceutical	Gen-Probe, San Diego, CA	Clinical diagnostics
Eisai	Andover, MA	Clinical drug testing (1989)
Eisai	Teaneck, NJ	Drugs (1988)
Eisai	Research Triangle Park, NC	Drugs (1995)
Fujisawa	Lyphomed Division, Melrose Park, IL	Drugs, diagnostic aids
Fujisawa	Milwaukee, WI	Biotechnology, PMP Fermentation Products
Fujisawa	Deerfield, IL	Drugs
Green Cross	Alpha Therapeutic, Los Angeles, CA	Biotechnology
Hitachi Chemical	University of California, Irvine, CA	Biotechnology (1990)
Ishihara Sangyo	ISK Biotech, Mentor, OH	Agricultural biotechnology
Kaisha	Ricerca, Painesville, OH	Agricultural biotechnology
C. Itoh	Integrated Separation Systems, Natick, MA	Biotechnology supplies
Kirin Brewery	La Jolla Institute of Allergies and Immunology, La Jolla, CA	Biotechnology (1989)
Kyowa Hakko	Nutri Quest, St. Louis, MO	Biotechnology (1990)
Kogyo	BioKyowa, Cape Girardeau, MO	Biotechnology
Mitsubishi Kasei	Seradyn, Indianapolis, IN	Biotechnology
Nitto Boseki	International Immunology, Murrieta, CA	Biotechnology
Nitto Boseki	Midland Bioproducts, Boone, IA	Biotechnology
Olympus Optical	Stanbio Laboratory, San Antonio, TX	Clinical test procedures
Otsuka	Maryland Research Institute, Rockville, MD	Biotechnology (1986)
Pharmaceutical	Biomembrane Institute, Seattle, WA	Biotechnology (1987)
Shiseido	Cutaneous Biology Research Center	Biotechnology (1989)
Shiseido	Shiseido America Technocenter, Darien, CT	Biotechnology (1989)
Tanabe Seiyaku	Tanabe Research Labs USA, San Diego, CA	Biotechnology, immune systems, allergies (1990)

Belgium		
Solvay & CIE	Solvay Animal Health, Saint Paul, MN	Animal biotechnology, vaccines, chemotherapy
Solvay & CIE	Marietta, GA	Pharmaceutical science

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Denmark		
Dake	Dako, Carpinteria, CA	Biotechnology
Novo Nordisk	Entotech, Davis, CA	Biotechnology (1990)
Novo Nordisk	Zymo Genetics, Seattle, WA	Biotechnology: diabetes, thrombosis, bleeding
Finland		
Cultor & E. Kodak	Genecor Int., South San Francisco, CA	Genetic and protein engineering
France		
Lipha	Milwaukee, WI	LiphaTech, biotechnology
Rhone Merieux	Athens, GA	Rhone Merieux, biotechnology
Rhone Merieux	Gainesville, GA	Selected Laboratories
Rhone-Poulenc	CelPrill Industries, Manteca, CA	Biotechnology
Rhone-Poulenc	Research Triangle Park, NC	Biotechnology
Rhone-Poulenc	Fort Washington, PA	Rhone-Poulenc Rorer Central Research
Rhone-Poulenc	Fort Washington, PA	Rhone-Poulenc Rorer Pharmaceutical
Sanofi	Redmond, WA	Genetic Systems
Diagnostic	Overland Park, KS	Sanofi Animal Health
Sanofi Diagnos.	Waukesha, WI	Sanofi Bio Ingredients
Sanofi Diagnos.	Chaska, MN	Sanofi Diagnostics
Germany		
Bayer	Miles, West Haven, CT	Clinical drug trials, biologicals (1992)
Bayer	Mishawaka, IN	Miles Inc., Diagnostics Division
Bayer	Miles/Haarman & Reimer, Elkhart, IN	Enzymes and biotechnology, drugs
Bayer	Miles, Shawnee Mission, KS	Animal health medicines
Bayer	Miles, Spokane, WA	Allergy products, immunology
BASF	Cambridge, MA	BASF Bioresearch Corp. (1989)
BASF	Research Triangle Park, NC	Agricultural products, pesticides
BASF	Philadelphia, PA	BACHEM Bioscience
BASF	Parsippany, NJ	Drugs
Biotest	Danville, NJ	Biotest Diagnostics
Boehringer	St. Joseph, MO	Boehringer Ingelheim Animal Health
Ingelheim	Indianapolis, IN	Biochemical Division
E Merck	EM Science, Gibbstown, NJ	Blood testing kits
Hoechst	Hoechst-Roussel Pharm., Somerville, NJ	Endocrinology, antibiotics, cardiovascular
Hoechst	Animal Health Products, Somerville, NJ	Animal health products
Hoechst	Marion Merrell Dow, Kansas City, MO	Toxicology, pharmacology, microbiological, clinical

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Schering Schering	Berlex Laboratories, Richmond, CA Berlex Biosciences, Richmond, CA	Protein-based human therapeutics Drugs for cancer, viral diseases
<i>Israel</i>		
Teva Pharmaceut.	Lemmon Co., Sellersville, PA	Drugs
<i>Italy</i>		
FIAT	Incstar Corp., Stillwater, MN	Biotechnology
Montedison	Columbus, OH	Adria Laboratories
<i>Korea</i>		
Lucky	Lucky Biotech, Emeryville, CA	Genetic engineering, biotechnology
<i>Netherlands</i>		
Affymax Technologies	Palo Alto, CA	Affymax Research Institute (1989)
Akzo	Organon Technik, Durham, NC	Molecular antibodies
Akzo	Organon Inc., West Orange, NJ	Drugs
Akzo	Intervet, Millsboro, DE	Animal vaccines
Gist-Brocades	Charlotte, NC	International Bio-Synthetics
<i>Sweden</i>		
Fermenta AB	Kansas City, MO	Feed additives, parasiticides
Fermenta AB	Fort Collins, CO	Drugs for animal health
Pharmacia	Upjohn Laboratories, Kalamazoo, MI	Immunology, virology, biotechnology, drugs.
Procordia	Pharmacia Biochemicals, Milwaukee, WI	Biotechnology
Procordia	Kabi, Clayton, NC	Biotechnology
Procordia	Pharmacia Biotech, Piscataway, NJ	Biotechnology
<i>Switzerland</i>		
Ares-Serono	Serono Labs, Norwell, MA	Mammalian cell culture biotechnology
Ciba-Geigy	Medfield, MA	Ciba-Corning Diagnostic
Ciba-Geigy	Research Triangle Park, NC	Agricultural Biotechnology Research (1984)
Ciba-Geigy	Greensboro, NC	Agricultural
Ciba-Geigy	Summit, NJ	Pharmaceuticals division
Ciba-Geigy	McIntosh, AL	Plant development laboratory
Hoffman-LaRoche	Nutley, NJ	Roche Institute for Molecular Biology
Hoffman-LaRoche	Burlington, NC	Biomedical laboratory
Hoffman-LaRoche	Raritan, NJ	Roche Biomedical Labs
Hoffman-LaRoche	Bio-Medical Lab, Norwich, CT	Multiphasic drug testing, HPLC

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<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
Hoffman-LaRoche	Compuchem Labs Research Triangle Park, NC	Forensic drugs of abuse testing
Hoffman-LaRoche	Genentech, South San Francisco, CA	Biotechnology drugs
Sandoz	Agro Research, Palo Alto, CA	Plant biotechnology, control of insects (1972)
Sandoz	Sandoz Pharmaceutical, East Hanover, NJ	Prescription drugs, over the counter drugs
Sandoz	Res. Institute-Dorsey Labs, Lincoln, NE	Drugs
Sandoz	Rogers NK Seed, Boise, ID	Genetics and plant breeding
Sandoz	Hilleshog Mono-hy, Nyssa, OR	Seed production of sugar beets
<i>United Kingdom</i>		
Amersham Intn'tl	Amersham, Arlington Heights, IL	Biotechnology
British Petroleum	Cleveland, OH	BP America
Burroughs Wellcome	Research Triangle Park, NC	Drugs, biotechnology
Glaxo	Research Triangle Park, NC	Drugs, biotechnology
Glaxo	Sterling Drug Research, Rensselaer, NY	Medicinals, pharmaceuticals (1994)
Grand Metropolitan	Pilsbury Agricultural Res., Le Sueur, MN	Plant biotechnology
Life Sciences	Savant Instruments, Farmingdale, NY	Biotechnology, biomedical R&D
Medeva	Armstrong Pharmaceuticals, Norwood, MA	Drugs
Proton Intn'l	Lenexa, KS	JRH Biosciences
SmithKline Beecham	Animal Health, Lincoln, NE	Biologics, drugs for animals, biotechnology
SmithKline Beecham	Philadelphia, PA	SmithKline Beecham
SmithKline Beecham	Animal Health, West Chester, PA	Animal nutrition disease, biotechnology
SmithKline Beecham	Clinical Labs, Van Nuys, CA	Clinical testing of drugs
SmithKline Beecham	Consumer Brands, Parsippany, NJ	Proprietary medicines, oral hygiene,
SmithKline Beecham	Pharmaceuticals R&D, King of Prussia, PA	Cardiovascular, gastrointestinal, etc. drugs
Smith & Nephew	Solopak Pharmaceuticals, Elk Grove Village, IL	Medical and pharmaceutical fields
Twyford Intn'l	Santa Paula, CA	Twyford Plant Laboratories
Unilever	Quest Bioproducts, Sarasota, FL	Biotechnology
Wellcome Foundation	Burroughs Wellcome Research Triangle Park, NC	Biotechnology, drugs
Zeneca	Germantown, MD	Cellmark Diagnostics
Zeneca	ICI Seeds, Des Moines, IA	Hybrid seeds, biotechnology
Zeneca	ICI Seeds, Kentland, IN	Hybrid seeds, biotechnology
Zeneca	Zeneca Pharmaceuticals, Wilmington, DE	Biomedical research, drugs, biotechnology

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<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
Metals		
Kawasaki Steel	Armco (50%), Middletown, OH	Carbon and alloy steels, stainless steel
Kobe Steel	Midrex Direct Reduction, Charlotte, NC	Steel-making using iron ore directly
NGK Insulators	Temple, PA	Beryllium metal and alloys
Nisshin Steel	Wheeling-Pittsburgh Steel, Wheeling, WV	Basic and applied metallurgy
NKK	National Steel, Pittsburgh, PA	Coated and uncoated steel products

Pacific Dunlop (Australia)	GNB, Saint Paul, MN	Secondary production of lead, lead oxide
Alcan (CA)	Cambridge Tech. Center, Cambridge, MA	Metals, alloys, ceramics.
Framatone (FR)	Burndy Corp. Norwalk, CT	Mechanical properties of metals
Pechiney (FR)	Howmet Corp., Greenwich, CT	Metallurgy
Pechiney (FR)	Technical Center, Whitehall, MI	Superalloy melting and casting
Uqine Acg (FR)	J&L Specialty Prods., Pittsburgh, PA	Stainless steel products
Hertel (GER)	Kenilworth, NJ	Cemented tungsten and titanium carbide
Kanthal (SWE)	Bethel, CT	High temperature tubing, thermo-coupling alloys
Hartmetall (SW)	Metal Carbides, Youngstown, OH	Refractory metals of tungsten, titanium, cobalt, etc.
Cookson (UK)	Vesuvius, Pittsburgh, PA	Refractories for ferrous molten metals
Rio Tinto-Zinc (UK)	U.S. Borax: Tech. Dept., Santa Clara, CA	Mettallurgy, industrial minerals
RTZ PLC (UK)	Kennecott Corp., Salt Lake City, UT	Extractive metallurgy of titanium minerals
Automotive		
Alpine	Alpine Electronics R&D, Detroit, MI	Components for electric vehicles, navigation (1994)
Hitachi	Auburn Hills, MI	Automotive electronics, semiconductors
Honda	Honda R&D N. America, Marysville, OH	Produce and test prototype vehicles (1985)
Honda	Honda Engineering, Marysville, OH	Design body and drivetrain prod. equip. (1988)
Honda	Honda R&D N. America, Torrance, CA	Design and develop autos (1975)
Isuzu	Isuzu Technical Center, Plymouth, MI	Component engineering, engine testing (1989)
Isuzu	Isuzu Technical Center, Cerritos, CA	Vehicle design studio (1987)
Mazda	Mazda R&D of North America, Irvine, CA	Product design & engineering (1972)
Mazda	Mazda R&D Center, Ann Arbor, MI	Emissions testing, engineering research (1988)
Mazda	Mazda R&D of North America, Flat Rock, MI	Air conditioning, local parts sourcing (1988)
Mazda	Flat Rock, MI	Enhance localization of development (1992)

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<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
Mazda	Batavia, OH	Survey production technology, technical support for Ford automatic transmission production
Mitsubishi	Design Studio, Cypress, CA	Vehicle design & styling (1973)
Mitsubishi	Laboratory, Cypress, CA	Emissions & product testing (1984)
Mitsubishi	Southfield, MI	Emissions & product testing (1982)
Nippondenso	Southfield, MI	Automotive electronics (1987)
Nippon Seiko	NSK Technical Center, Ann Arbor, MI	Develop bearings for vehicles (1992)
Nissan	Nissan R&D, Farmington Hills, MI	Automotive R&D (1991)
Nissan	Ann Arbor, MI	Emissions testing, engine & powertrain res.(1983)
Nissan	Nissan Design Internat'l, San Diego, CA	Auto design institute (1979)
Nissan	Los Angeles, CA	Vehicle testing, market research (1988)
Nissan	Stanfield, AZ	Arizona Test Center (1986)
Nissan	Japan Electronic Control Systems, MI	Automotive electrical components (1992)
Nissan	Cambridge, MA	Basic science: human sight, cognitive behavior, and physiology (1993)
Subaru	Subaru Reseach & Design, Garden Grove, CA	Test vehicles, develop and test (1983)
Subaru	Irvine, CA	Design, styling (1990)
Toyoda Gosei	TG Technical Center, Madison Heights, MI	Design & develop plastic & rubber parts (1991)
Toyota	Phoenix, AZ	Proving ground (1993)
Toyota	Ann Arbor, MI	Evaluate prototype parts, emissions (1991)
Toyota	Torrance, CA	Test prototype vehicles (1977), expanded 1991
Toyota	Calty Design Research, Newport Beach, CA	Design studio (1973), expanded 1991
Toyota	San Francisco, CA	Technical support for NUMMI
Toyota	Southfield, MI	Testing, emissions testing
Zexel	Farmington Hills, MI	Components and related parts

Renault (FR)	Mack Trucks, Winnsboro, SC	Heavy duty diesel trucks, transmissions, parts
Valeo (FR)	Valeo Engine Cooling, Jamestown, NY	Welding, brazing, and metal forming
BASF (GER)	Southfield, MI	Automotive coatings
BMW (GER)	California	Design studio (1991)
Robert Bosch (GER)	Farmington Hills, MI	Auto parts (1983)
Mercedes (GER)	Irvine, CA	Design studio (1990)
Siemens (GER)	Siemens Automotive, Newport News, VA	Fuel injection systems, anti-lock brakes
Siemens (GER)	Industrial Automation, Madison Heights, MI	Control systems for auto manufacturing processes
Siemens (GER)	Central Technology, Auburn Hills, MI	Automotive electronic systems, custom IC chips
Siemens (GER)	Rofin-Sinar, Plymouth, MI	Laser application and development
Thyssen (GER)	Budd Co., Farmington Hills, MI	Wheel and brake design
Thyssen (GER)	Budd Co., Auburn Hills, MI	Rail and highway vehicle design

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<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
Volkswagen (GER)	Simi Valley, CA	Design center (1990)
Hyundai (KOR)	Detroit, MI	1986
Hyundai (KOR)	Los Angeles, CA	Design center (1989)
Kia (KOR)	Detroit, MI	1989
Volvo (SWE)	Camarillo, CA	Design studio (1986)
Volvo (SWE)	Volvo GM Heavy Trucks, Greensboro, NC	Trucks, materials handling, emissions, noise, safety
United Parts (UK)	AP Parts, Toledo, OH	Auto parts

Chemicals and Rubber

BridgeStone	Akron, OH	Tires, rubber, plastics
Dainippon	Polychrome Corp., Fort Lee, NJ	Resins, specialty chemicals, coatings, printing inks
Dainippon Ink & Chemical	Reichold Chemicals	Polyester resins, coating, hardeners, epoxy,
Dainippon Ink	Research Triangle Park, NC	
	Swift Adhesives Division, Downers Grove, IL	Adhesive research
GC Corp.	Alsip, IL	Dental materials, polymers, resins, germicides
Ishihara Sangyo Kaisha	ISK Memphis Lab, Memphis, TN	Wood preservative chemicals
Kawasaki Steel	LNP Engineering Plastics, Exton, PA	Glass fiber and carbon fiber reinforced thermoplastics
Kobe Steel	Glastic Corp., Cleveland, OH	Fiberglass reinforced materials
Kyocera	Advanced Ceramic Technology Center Vancouver, WA	Silicon nitride ceramics for auto engine and gas turbine parts (1992)
Lintec	Madico Inc., Woburn, MA	Laminated, metallized plastic film (1992)
Mitsubishi Corp.	Aristech Chemical, Pittsburgh, PA	Chemical and polymer products
Mitsubishi Kasei	Seradyn/Photovolt Corp., Indianapolis, IN	Diagnostics, analytical instruments, latex particles
Mitsui Toatsu	Anderson Development Co., Adrian, MI	Urethane elastomers, catalysts
MMS	Magnox, Pulaski, VA	Magnetic iron oxides
Nippon Paint	Michigan	Paints (1994)
Nippon Sanso	Matheson Gas Prods, East Rutherford, NJ	Gas analysis, purification
Nippon Sanso	Isotec, Miamisburg, OH	Separation of stable isotopes
Nissan Chemical	Purdue University, West Lafayette, IN	Agricultural chemicals
NOF Corp.	U.S. Paint Corp., St. Louis, MO	Industrial finishes, aerospace/marine coatings
Sumitomo Chemical	Valent USA, Walnut Creek, CA	Agricultural chemicals (1994)
Sumitomo Rubber	Dunlop Tire Co., Grand Island, NY	Tire products

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<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
Three Bond	Westchester, OH	Adhesives and sealants (1992)
Tokuyama Soda	National Beryllia, Haskell, NJ	Ceramics and ceramic packages
Toray	Composites Horizons, Covina, CA	Advanced composite materials

Denmark		
Denesco	Brown Engineering, Columbia, MD	Suspended particle process operations
Finland		
Outokumpu	OMG, Cleveland, OH	Paints, varnish, printing inks, plastics
France		
Cie de Saint-Gobain	Norton Co., Worcester, MA	Abrasives, superabrasives
St. Gobain	Norton, Troy, NY	Coated abrasives
St. Gobain	Norton, Wayne, NJ	Thermoplastic products
St. Gobain	Louisville, KY	Advanced ceramics
St. Gobain	Akron, OH	Ceramics, catalysts
St. Gobain	Cohart Refractories, Louisville, KY	Advanced ceramics, refractories for ceramics
Elf Aquitaine	Technical Center, King of Prussia, PA	Chemical products
Elf Aquitaine	Buffalo, NY	Organic peroxides, foaming agents
L'Air Liquide	Big Three Industries, Houston, TX	High temperature materials
Michelin	Michelin America R&D, Greenville, SC	Synthetic rubber
Pechiney	Carbone Lorraine, Parsippany, NJ	Carbons, graphites and resins, teflon
Rhone-Poulenc	Princeton, NJ	Herbicides, fungicides, animal health prods.
Rhone-Poulenc	Research Triangle Park, NC	Agricultural chemicals, toxicology
Rhone-Poulenc	Louisville, KY	Water soluble polymers
Rhone-Poulenc	Gastonia, NC	Polymeric systems for paper, textiles
Rhone-Poulenc	Cranbury, NJ	Specialty chemicals
Total	Cook Composites, Port Washington, WI	Synthetic resins for reinforced plastics
Germany		
Bayer AG	Miles Inc., Pittsburgh, PA	Polyurethanes, thermoplastic, industrial chemicals
Bayer AG	Haarman & Reimer, Springfield, NJ	Colorants, fragrances, flavors, food preservatives
Bayer AG	H.C. Stark, Newton, MA	Tantalum and niobium
Bayer AG	Polysar Rubber, Akron, OH	Process chemistry, process engineering
BASF	Freeport, TX	Industrial chemicals, plastics
BASF	Enka, NC	Wet-spun fibers
BASF	R&D Library, Wyandotte, MI	Biochemistry for agricultural chemicals
BASF	Clifton, NJ	Polymer science, surface science
BASF	Milford, OH	Polymer science, chemical coatings

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<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
BASF	Holland, MI	Publication inks, graphic arts
Continental	General Tire, Akron, OH	Tire development
Dieder-Werke	State College, PA	Refractories for steel, iron, glass
E Merck	Rona Inc., Hawthorne, NY	Pearlescent pigments
Henkel	Cognis, Santa Rosa, CA	Microbial technology, metal ion extraction
Henkel	Emery Group, Cincinnati, OH	Fatty acids, ozonization, polymerization
Henkel	Ambler, PA	Metal treating chemicals
Henkel	Parker & Amchem, Madison Heights, MI	Metal treating chemicals
Hoechst	Corporate Research, Coventry, RI	Dyes, organic pigments, agricultural chem.
Hoechst	Miller Technical Center, Summit, NJ	Basic research, chemicals
Hoechst	Hoechst-Celanese Fibers, Charlotte, NC	Synthetic fibers, film
Hoechst	Somerville, NJ	Printing products, graphic arts products
Hoechst	Technical Center, Corpus Christi, TX	New chemical processes
Hoechst	Portsmouth, VA	Sodium hydrosulfite, alkyl amines
Hoechst	Chatham, NJ	Dyes, pigments, specialty chemicals
Huls	Piscataway, NJ	Synthetic lubricants, biochemicals, coatings
Huls	Bristol, PA	Industrial organic chemicals
Rutgerswerke	State College, PA	Process development for chemical industries
Thyssen	Plastic R&D Center, Troy, MI	Structural composites
<i>Hong Kong</i>		
Astec	Beckman Industries, Fullerton, CA	Electroceramics, thin film materials
<i>Italy</i>		
Montecatini	SP Systems, Los Angeles, CA	Composites
Montedison	Himont, Wilmington, DE	Polymerization, plastics, fibers
SKF	CR Industries, Elgin, IL	Oil seals and rubber technology
<i>Netherlands</i>		
Akzo	Research Laboratory, Dobbs Ferry, NY	Chemicals, plastics
Akzo	Akzo Coatings, Troy, MI	Automotive paints, adhesives
DSM	Polymer Corp., Reading, PA	Polyamides, polyacetals, polyethelene
Naamaloze Vennootschap	Copolymer, Baton Rouge, LA	Solution and emulsion polymerization
<i>Norway</i>		
Borregaard	Ligno Tech, Rothschild, WI	Chemicals from lignin and raw cellulose
Dyno	Dyno Nobel, Salt Lake City, UT	Industrial explosives

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<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
<i>Switzerland</i>		
Allusuisse-Lonza	Lonza, Annandale, NJ Lonza, Williamsport, PA	Hydantoin, amide, ester carbohydrate Fat and hydantoin chemicals, fatty acids
Ciba-Geigy	Polymers Division, Hawthorne, NY	Resins, plastics, epoxy
Ciba-Geigy	Anaheim, CA	Advanced composites
Ciba-Geigy	Lansing, MI	Adhesives, sealants
Forbo	Hazleton, PA	Surface coatings
Fuchs	Metal Lubricants, Harvey, IL	Industrial lubrication oils, rust inhibitors
Hoffman-LaRoche	Givaudan-Roure, Clifton, NJ	Fragrances, flavors, cosmetics
Sandoz	Mallard Creek Res. Center, Charlotte, NC	Specialty chemicals, surfactants, dyes
Sika Finanz	Lyndhurst, NJ	Epoxy resins, specialty cement, urethane polymer
<i>United Kingdom</i>		
BBA	RM Engineered Prods, North Charleston, SC	Exotic coatings, elastomeric composites
BP	BP Research, Cleveland, OH	Environmental science, engineering
BP	BP Chemicals, Gardena, CA	Graphite fibers, epoxy, composites
BTP	Windham, NH	Specialty monomers and polymers
Courtaulds	Burbank, CA	Caulking, sealing, aerospace vehicles
Fisons	J&W Scientific, Folsom, CA	Organic and analytical chemistry
Hanson Trust PLC	SCM-Glidco Organics, Jacksonville, FL	Terpene chemistry, fragrances, flavors
ICI Paints	Glidden Co., Strongsville, OH	Paints, coatings, polymers
Imperial Chem.	Chemical Engineering Lab, New Castle, DE	Specialty organic chemicals
Imperial Chem.	Tamaqua Tech. Center, Tamaqua, PA	High explosives, blasting initiators
Imperial Chem.	Hopewell, VA	Polyester films and polymers
Lutton	Alpha Chemical, Pineville, NC	Polymers, plastics
Pilkington	Pilkington Aerospace, Garden Grove, CA	Thermoplastics, optical thin films
Smiths Inds.	Flexible Technologies, Abbeville, SC	Flexible hose—polymer-related materials
Wassall	DAP Inc., Dayton, OH	Caulks, sealants, putty, adhesives
Zeneca	Wilmington, MA	Polymers and resins emulsion
Zeneca	Richmond Research Center, Richmond, CA	Agricultural chemicals, biotechnology
Zeneca	Zeneca Ag Products, Whitakers, NC	Agricultural chemicals
Zeneca	Wilmington, DE	Specialty chemicals

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<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
Machinery		
Fanuc	Berkeley, CA	Power sensors for robotic systems (1994)
Honda	Swepsonville, NC	Lawn mowers (1993)
Hosokawa Hosokawa	Micron Powder Systems, Summit, NJ Hosokawa Micron, Augusta, GA	Particle size reduction, separation Industrial filter bags
Juki	Union Special Corp., Huntley, IL	Industrial sewing machines
Ube Industries	Technical Center, Detroit, MI	Plastics molding machinery (1992)
Yamazaki Mazak	Florence, KY	Special-purpose machine tools (1992)

Lincolne Scott (Australia)	Honolulu, HI	Mechanical, electrical engineering
Andritz (Austria)	Muncy, PA	Paper and pulp making machinery
Moore (CAN)	Research Center, Grand Island, NY	Printing equipment, business forms handling
Rauma-Repola (FIN)	Neles-Jamesbury, Worcester, MA	Fluid controls, ball valves, butterfly valves
Tamroc (FIN)	Eimco Coal Machinery, Bluefield, WV	Underground mining equipment
Carnaudmetalbox (FR)	Anchor Hocking Packing, Lancaster, OH	Packaging, sealing machinery
LaFarge Coppee (FR)	Systech Corp., Xenia, OH	Liquid and solid waste resource recovery
St. Gobain (FR)	Norton Co., Salt Lake City, UT	Diamond drilling bits for oilfield, mining, etc.
Bayer (GER)	Agfa, Wilmington, MA	Computerized typographic, offset printing equipment
Degussa (GER)	Leybold Vacuum Prods., Export, PA	Vacuum pumping systems
Atlas Copco (SWE)	Rotoflow Corp., Gardena, CA	Large power recovery turbines for geothermal systems
Electrolux (SWE)	White Consolidated Industries, Mattoon, IL	Road equipment and asphalt pavers
Electrolux (SWE)	Dometic Corp., Lagrange, IN	Forced air furnaces
	Richards-Wilcox, Aurora, IL	Industrial elec. doors, conveyors, ind. carousels
Incentive (SWE)	Hagglunds Denison, Marysville, OH	Oil hydraulic components
Seco Tools (SWE)	Carboloy, Detroit, MI	Sintering, bonding, carbides, tools
BTR (UK)	Stewart Warner, Indianapolis, IN	Pneumatic and hydraulic equipment
Dobson Park (UK)	IRD Mechanalysis, Columbus, OH	Control of vibration and noise
Geotech (UK)	Ford New Holland, New Holland, PA	Agricultural and light industrial machines
Pearson (UK)	Reed Tool, Houston, TX	Metals used in drilling operations

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<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
Instrumentation & Controls		
Terumo (JA)	Elkton, MD	Blood collection devices, cardiovascular, IV

CEGELEC (FR)	Linden, NJ	Chemical process analyzers
Group Schneider (FR)	Crisp Automation--Square D, Dublin, OH Industrial Control Prods, Raleigh, NC	Chemical process automation, instruments, control Electrical control devices and accessories
St. Gobain (FR)	Bicron Corp., Newbury, OH	Contamination, scrap monitoring
Schlumberger (FR)	Ind Electricity Div., Norcross, GA	Central meter reading systems
Schlumberger (FR)	Measurement Div., West Union, SC	Liquid flow meters, flow computers
Balcke-Durr (GER)	Zurn Balcke-Durr, Tampa, FL	Environmental controls
Hartman and Braun (GER)	Applied Automation, Bartlesville, OK	Process control instruments
Heraeus (GER)	Phoenix, AZ	Solar devices
Philips (NE)	Electronic Instruments/EDAX, Mahwah, NJ	X-ray instrumentation, spectrometry
Philips (NE)	Philips Technologies, Cheshire, CT	Timing devices, indicators
Philips (NE)	Airpax Protector Group, Frederick, MD	Interruptors, disc thermostats
Spectra Physics (SWE)	Dayton, OH Agema Infrared Systems, Secaucus, NJ	Laser-based alignment systems for construction Temperature measurement systems, infrared
ABB (SW)	Windsor, CT	Combustion technology, nuclear reactor design
ABB (SW)	Columbus, OH	Measurement systems, control systems
ABB (SW)	Detroit, MI	Paint application technology
ABB (SW)	Research Triangle Park, NC	Technology transfer
Landis & Gyr (SW)	Lafayette, IN	Instruments for measuring electricity
Landis & Gyr (SW)	Buffalo Grove, IL	Building control systems software
BTR (UK)	Stewart Warner, Pittsburgh, PA	Measurement and flow controls
BTR (UK)	Stewart Warner, Springfield, IL	Hour meters, pressure & vacuum switches
Dobson Park (UK)	Revere Aerospace, Wallingford, CT	Pressure, temperature, speed, proximity sensing
Dobson Park (UK)	Revere Transducers, Artesia, CA	Resistance strain gauges, force pressure calibration
Fisons (UK)	KeveX Instruments, Valencia, CA	X-ray spectrometry and materials analysis
IMI PLC (UK)	Norgren, Littleton, CO	Regulating, controlling compressed air
J. Bibby (UK)	Melles Girot, Irvine, CA	Optical sciences, optical thin films
Kratos (UK)	Kratos Analytical, Ramsey, NJ	Surface analysis, mass spectrometry
LRC N.A. (UK)	Schmid Products, Sarasota, FL	Medical devices
Lucas Ind. (UK)	Lucas AUL, Garden City, NY	Electronic instruments

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<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
Lucas Ind. (UK)	Lucas Weinschel, Gaithersburg, MD	Instruments, measurement systems
Pilkington (UK)	Pilkington Visioncare, Menlo Park, CA	Ophthalmology and optometry
Plersey (UK)	Sippican, Marion, MA	Oceanographic instruments
Racal (UK)	Racal-Dana Instruments, Irvine, CA	Time and frequency analysis
Siebe (UK)	Foxboro Co., Foxboro, MA	Process control, factory automation
Siebe (UK)	Barber Colman, Loves Park, IL	Temperature controls, power controls
Siebe (UK)	Ranco/Paragon Electric, Two Rivers, WI	Timing devices, time controls, energy management
Siebe (UK)	Robertshaw Controls, Long Beach, CA	Gas, electric, pneumatic and hydraulic controls
Siebe (UK)	Siebe Environmental Controls, Richmond, VA	Electronic products
Smith and Nephew (UK)	Massillon, OH Memphis, TN	Latex medical products Orthopedic implants and instruments
Staveland (UK)	Weigh-Tronix, Santa Rosa, CA	Electronic weight measurement systems
Whatman (UK)	Clifton, NJ	Thin layer chromatography products

Food Processing, Consumer Goods, Miscellaneous

Nitto Denko	Graphic Technology, Ind. Airport, KS	Pressure sensitive bar-coded labels
Nitto Denko	Permacel, New Brunswick, NJ	Pressure sensitive tapes, elec. insulation
KAO	Cincinnati, OH	Cosmetics, toiletries, soap
Settsu	Uarco, Barrington, IL	Business forms printing
Shiseido	Zotos, Darien, CT	Hair science, hair coloring, shampoos, permanents
Tokai	Scripto Tokai, Fontana, CA	Mechanical pencils, ball pens, china marking pencils
Yamanouchi	Shaklee Corp., San Francisco, CA	Cosmetics, toiletries, nutritional supplements & foods

Canada

Seagram	White Plains, NY	Alcoholic beverages. Fermentation of maturation
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Finland

Amer Group	Wilson Sporting Goods, Chicago, IL	Golf, tennis, football, baseball, athletic goods
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France

Schlumberger	Doll Research Center, Ridgefield, CT	Oil field well prod. and logging, sonics
Schlumberger	Dowell, Tulsa, OK	Enhance oil well stimulation

Germany

Benckiser	Coty, Parsippany, NJ	Fragrances, cosmetics
OSRAM	OSRAM-Sylvania, Danvers, MA	Lighting R&D

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<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
Rotring	Koh-I-Noor Rapidograph, Bloomsbury, NJ	Engineering supplies, art materials
SIGRI	Great Lakes Carbon Corp., Niagara Falls, NY	Carbon and graphite electric furnace electrodes
SIGRI	Great Lakes Research, Elizabethton, TN	Petroleum coke, graphite electrodes and products
Thyssen	Budd Co., Auburn Hills, MI	Rail and highway vehicle design
<i>Ireland</i>		
Kerry Group	Kerry Ingredients, Beloit, WI	Flavoring and seasoning
<i>Italy</i>		
Ferruzzi	Central Soya Feed Research, Decatur, IN	Nutrition research on livestock and poultry
Ferruzzi	Wayne, IN	Soy proteins, food research
<i>Netherlands</i>		
Royal Dutch Shell	Shell Oil, Bellaire Research Center Houston, TX	Exploration and production of oil and gas
Royal Dutch Shell	Shell Oil, Westhollow Research Center Houston, TX	Fuels and lubricants, refining processes, chemicals
Unilever	Lipton Co., Englewood Cliffs, NJ	Tea, soup mixes, beverage mixes, salad dressing
Unilever	Unilever Research U.S., Edgewater, NJ	Household and personal consumer products
Unilever	Chesebrough-Pond, Greenwich, CT	Personal care products
Unilever	Van Den Bergh Foods, Lisle, IL	Edible fats, seasonings, dairy and baking prods.
Wolters Kluwer	Aspen Systems, Silver Spring, MD	Management consulting to government and industry
<i>Netherlands Antilles</i>		
Fuel Tech	Stamford, CT	Combustion, energy transfer, emissions reduction
<i>Sweden</i>		
Karishamns (SWE)	Columbus, OH	Fats, oils, fatty derivatives
<i>Switzerland</i>		
Nestle	Glendale, CA	Dietary foods (dairy, meat), food processing
Nestle	Stouffer, Solon, OH	Frozen prepared foods
Nestle	Westreco, New Milford, CT	Coffee, tea, confections, dairy products
Sandoz	Sandoz Nutrition, Minneapolis, MN	New food products, processes, snacks
Sandoz	Gerber Products, Fremont, MI	Food science, nutrition, biochemistry, microbiology
SGS	U.S. Testing Co., Hoboken, NJ	Biology, chemistry, quality control, materials
<i>United Kingdom</i>		
Bowater PLC	Rexham, Charlotte, NC	Coated, uncoated paper, paper board, packaging
British-American Tobacco	Brown & Williamson, Louisville, KY	Tobacco and tobacco technology

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<i>Company</i>	<i>Location of Facility</i>	<i>R&D Activities</i>
British Petroleum	Purina Mills, St. Louis, MO	Commercial animal, fish, pet feeds; nutrition
Coats ViYella	Charlotte, NC	Sewing thread, crochet, zippers
Grand Metropolitan	Heublein, Hartford, CT Pillsbury Tech. Center, Minneapolis, MN	Spirits, wine and beverages Consumer and institutional food products
Hanson Trust	Iselin, NJ	Meat packing, fabric, vending, food service
Inchcape	Better Fabric Testing, New York, NY	Textile testing
Inchcape	Inchcape Testing, Cortland, NY	Testing of engineering materials, parts
Inchcape	Inchcape Testing, Norcross, GA	Testing of engineering materials, parts
Inchcape	Doty Labs, North Kansas City, MO	Quality control--grain storage, milling
PA Holdings	PA Consulting, Hightstown, NJ	R&D of products and processes.
Reckitt & Colman	Wayne, NJ	Odor control, cleaners, air fresheners, waxes
Staveley Inds.	Arnold Greene Testing Labs, Natick, MA	Metallurgy, chemical analysis, air/water pollution
Staveley Inds.	Conam Inspection, Sharon Hill, PA	Testing: X-ray, gamma ray, ultrasonics, etc.
Tompkins	Smith & Wesson, Springfield, MA	Handguns
TI Group	Dowty Aerospace, Yakima, WA	Hydraulic controls for aerospace
United Biscuits	Keebler Co., Elmhurst, IL	Bakery and confectionary products
USM Texon	Wilmington, MA	Latex, resin saturated fiber materials for footwear
<i>Venezuela</i>		
Petroleos de Venezuela	Citgo Petroleum, Tulsa, OK	Fuel and lubricant products

Data Sources

R.R. Bowker, Inc. *Directory of American Research and Technology*, 1994.

Japan Economic Institute, *Monthly Business Reports*.

Company officials and publications.

Industry trade journals.